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Rev.B0

FIRMWARE REVISIONS This manual applies directly to instruments that have the firmware **RevE1.0**

[AT528/AT528L Handheld AC Ohmmeter]

User's Guide

Safety Summary

Warning A Dangerous:

Disclaimer	Applent Instruments assumes no liability for the customer's failure to comply with these requirements.
Ground Instrument	To prevent electric shock, please ground the instrument.
DO NOT Operate In An Explosive Atmosphere	Do not operate the instrument in the presence of inflammable gasses or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard
DO NOT Open Instrument Case	Other than replacing the old battery, non-professional maintenance staff do not open the instrument case, in an attempt to repair the instruments
DO NOT Substitute Parts Or Modify Instrument	Try to substitute parts or modify instrument will cause protection failure.
	Warning: Do not connect probes with DC voltage or live circuits Warning: Before Test capacitor, make sure that the capacitor has been discharged.

Safety Sign:



Equipment protection by double insulation or reinforced insulation

Waste Electrical and Electronic Equipment (WEEE) Directive 2002/96/EC



Do not discard in household garbage

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Applent Instruments, Inc. (shortened form **Applent**) certifies that this product met its published specifications at the time of shipment from the factory. Applent further certifies that its calibration measurements are traceable to the People's Republic of China National Institute of Standards and Technology, to the extent allowed by the Institution's calibration facility or by the calibration facilities of other International Standards Organization members.

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> Applent Instruments, Inc. Changzhou, Jiangsu, China, Oct 2009 Rev.A

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1. Unpacking and Preparation

This chapter describes:

- Incoming Inspection
- Power Supply
- Working Environment
- Cleaning
- Replace Battery
- Adjust Support

1.1 Incoming Inspection

- 1. Referring to <Packing List> in the packing box, check that all packaged items supplied with the meter have been provided as listed
- 2. Check the appearance of whether there is damage or scratches ;

If there was damage or lack of accessories, please contact Applent Instruments Sales Department or local agency

1.2 Power Supply

AC power adapter: ATL909 Rechargeable Li battery: ATL805 Input : 90V-260VAC, 49Hz~62Hz, <10VA



Warning: Do Not use any other power adapter or battery

1.3 Working Environment

Environmental Requirements: Temperature: 0°C~55°C, Humidity: At 23°C less than70%RH Altitude: 0~2000m

1.4 Cleaning

Do not clean the inside of the instrument



Warning: Do not use the cleaning solvent (alcohol or gasoline, etc.) on the instrument.

Please use a clean cloth dipped in some water to do the case and panel cleaning.

1.5 **Replace Battery**

The instrument built-in rechargeable lithium battery, the battery has been installed in the battery compartment of the instrument at the factory. You should replace the battery according to the following procedure.



- 1. Use a screwdriver to loosen the screws of the battery cover, remove the battery cover.
- 2. Remove the plug on the old battery, plug in new battery plug
- Put a new battery into the battery compartment, replace the battery cover and tighten the 3. screws.

1.6 **Adjust Support**

The support has two positions: 60 degrees and 45 degrees. 45 degrees, makes the instrument more stable.





Figure 1-3 45 Degrees Supporting

2. Overview

This chapter describes:

- Introduction
- Main Specifications and Features
- Main Functions

2.1 Introduction

Thank you for choosing AT528/AT528L Handheld AC Ohmmeter.

AT528/AT528L handheld AC Ohmmeter adopts high-performance 32-bit ARM processor. It is a meter with wide resistance measurement range from $0.01m\Omega$ to $2k\Omega$ (AT528) and DC voltage range from 1.000V to 50.00V.

The instrument features an m-Ohm and V mode that allows simultaneous measurement and comparison of battery internal resistance and open-circuit voltage. This Meter is highly suitable for battery inspection lines as one unit can act as both a low-resistance meter and a voltmeter.

The AT528/AT528L completes with comparator function and external interface utilizing the principles of the AC 4-terminal method that gives priority to line use and offers high speed, high accuracy and high resolution.

AT528 is also equipped with Mini-USB to RS232 interface to apply to remote control, data acquisition and analysis.

2.2 Functional Comparison AT528 and AT528L

Model	Resistance Range	Voltage Range	Accuracy
AT528	$0.01 \mathrm{m}\Omega$ -2k Ω	0.0001~50.00V	0.1%
AT528L	0.1mΩ-200Ω	0.001~50.00V	0.5%

2.3 Main Specifications and Features

- Basic Accuracy: Resistance: 0.5% Voltage: 0.1% (AT528)
- Max Display: Resistance:2200 digit, Voltage: 50000 digit(AT528)
- 6 rangers with Auto, Manual and Nominal Modes
- Four-terminal test method
- Test Speed: 20 times/s (FAST mode, AT528, Range Hold Mode)
- Trigger Mode: Internal, Manual and BUS trigger

2.4 Main Functions

2.4.1 Correction

Short-circuit Clear Zero correction for all ranges.

2.4.2 Comparator (Sorting Function)

Set up sorting function to do GD/NG sorting.

• Comparator Methods:

Absolute value of tolerance ±TOL sorting Percentage tolerance %TOL sorting Sequence comparison sorting

• Beep Feature:

Beep: OFF/GD/NG

2.4.3 System Setup

- 1. Keypad Lock Function
- 2. Switch Both in Chinese and English
- 3. Time and Date Settings
- 4. Administrator Accountant Settings
- 5. Background Brightness Settings
- 6. Auto Power Off settings

2.4.4 Remote Control

Max baud rate: 115200bps, SCPI available, ASCII transmit.

3. Startup

This chapter describes:

- Front Panel Summery
- Interfaces
- Power Supply
- Turn on/off
- Test Slots

3.1 Front Panel Summery

Table 3-1 Front panel summery



3.2 Interfaces

Figure 3-1 Interfaces



- 1. USB Host Port
- 2. Mini-USB Slave Port
- 3. Reserved Interfaces
- 4. Power Adaptor

3.3 Power Supply

Power adaptor: ATL909

The instrument can be powered by Li battery. When the battery is low, only power adaptor can charge the battery.

Figure 3-2 Instrument and power adaptor



3.3.1 Charge the Battery

Use the power adaptor to charge the battery. The power key is orange when charging the battery even the instrument turned off. When the battery is full, the indicator is out.

Figure 3-3 Power key is orange when charging.



Attention ! The power key is still orange while charging even when the instrument shut down.

3.4 Turn On/Off

Press power key softly to start or turn off the instrument.

3.5 Test Slots

Insert the cable box into test slots

Figure 3-4	Test Slots
------------	------------



3.5.1 Clips and Cables:

Using clip or cable from other brands may cause mistakes

After a long time $(1\sim 2 \text{ Years})$, the surface of the accessories may be damaged, which will lead some inaccuracy.

4. [MEAS] Key

This chapter describes:

- <MEAS DISPLAY> Page
- Short-Circuit Correction
- COMPARATOR>Page

4.1 <MEAS DISPLAY>Page

Press [Meas] key to enter <MEAS DISPLAY>Page.

The <MEAS DISPLAY> page includes following setup:

- Trigger Mode [TRIGGER]
- Measurement Range [RANGE]
- Test Speed [SPEED]
- Comparator [COMP] ON/OFF
- [BEEP] Feature
- Softkey VIEW DATA To Enter [VIEWDATA] page

• Softkey SAVE DATA – To Store Current Measurement Result into Internal Flash Disk

Figure 4-1 <MEAS DISPLAY>Page

KMEAS DISPL TRIGGER IN	<mark>_AY></mark> T RANGE	¥@⊑ [2] AUTO	SETUP
COMP ON	BEEP	OFF	
SPEED SL	OW		
R	0.231	0	
	0.201		VIEW
U	3.7915	V V	DATA
CompResult	RV GD		
ResComp			
ResNom 2			
ResLow 0			0.005
ResHigh 1			SAVE
Keypad has			DATA
C	ATA HOLD SYST	EM KEY LOCK	13:28

4.1.1 [TRIGGER]

AT528/528L includes three following settings: Internal trigger, Manual trigger and BUS trigger.

Table 4-1 Trigger Setting

Trigger	
Internal	Internal Trigger
Manual	Press [Enter] key once, the instrument runs a test cycle
BUS	Received a RS232 trigger command, the instrument runs a test cycle

•	Procedure to set the trigger:			
	Step 1	Press [Meas	Press [Meas] key to enter <meas display="">Page</meas>	
	Step 2	Use cursor k	Use cursor keys to select [TRIGGER] field	
	Step 3	INT	INT Automatic Internal trigger	
		MAN	MAN Manual trigger by pressing [Trig] key	
		BUS	BUS trigger by RS232 SCPI command	

4.1.2 Resistance [RANGE]

AT528/528L has three range modes: Auto range, Manual range and Nominal range

Table 4-2 Resistance Ranges

Range	Description	Pros	Cons
AUTO	Automatically select the best range according to impedance Range is automatically set.	Very convenient	Test speed is slower than manual ranging,
HOLD	The instrument will always use the user-specified range	Highest speed	Set the range previously
NOMINAL	Automatically select the best range according to nominal value.	Best mode for sorting.	Only available in sorting mode

Table 4-3 Resistance Measurement Range of AT528

Range	Range Name	Measurement Range
5	2k Ω	$200\Omega \sim 2.2 \mathrm{k}\Omega$
4	200Ω	20Ω~220Ω
3	20Ω	2 Ω ~ 22Ω
2	2 Ω	$200 \text{m}\Omega \sim 2.2 \Omega$
1	200mΩ	$20m\Omega \sim 220m\Omega$
0	20mΩ	$0m\Omega \sim 22m\Omega$

Table 4-4 Resistance Measurement Range of AT528L

Range	Range Name Measurement Range	
4	200Ω 20Ω~220Ω	
3	20 Ω 2 Ω ~22Ω	
2	2 Ω 200mΩ ~2.2Ω	
1	200mΩ 20mΩ ~ 220mΩ	
0	20mΩ	$0m\Omega \sim 22m\Omega$

■Procedure of setting the range:

Step 1	Press [Meas] key to enter measurement page
Step 2	Use the cursor key to select [Range]

16

Step 3	AUTO	Auto range
	HOLD	Current range is hold
	NOMINAL	Select the range according to resistance nominal value [ResNom].
	INCR+	Increase range
	DECL-	Decline range

The DC voltage measurement range cannot be selected. Instrument always uses automatic range mode.

4.1.3 Test [SPEED] (AT528 only)

SLOW, MED and FAST can be selected for AT528

SLOW mode will result in more stable and accurate measurement result.

(Only Slow speed mode for AT528L).

The following speed is measured in range-hold mode:

SLOW: 2 times/sec

MED: 10 times/sec

FAST: 20 times/sec

The following speed is measured in range-auto mode:

- SLOW: 1.8 times/sec
- MED: 6.8 times/sec
- FAST: 16 times/sec

■Procedure to set test speed:

Step 1	Press [Meas	Press [Meas] key to enter measurement page;	
Step 2	Use the curs	Use the cursor key to select [SPEED] field	
Step 3	SLOW		
	MED		
	FAST		

4.1.4 Comparator [COMP]

Set the comparator parameter in **SETUP**> page, this page is about how to turn on/off comparator.

■ Procedure to turn COMP on/off:

Step 1	Press [Setup] key to enter setup page;		
Step 2	Use the c	Use the cursor key to select [COMP];	
Step 3	OFF Comparator off		
	ON	ON Comparator on	

4.1.5 [BEEP] Feature

Procedure to set the beep:

Step 1	Press [Meas] key to enter measurement page;		
Step 2	Use the cursor	Use the cursor key to select [BEEP]	
Step 3	OFF	Turn Beep Off	
	GD	Beep while Pass	
	NG	Beep while Fail	

4.1.6 Status Bar on <MEAS DISPLAY>

- HOLD Hold the data, test stops.
- SYSTEM- Go to <SYSTEM CONFIG>Page
- KEY LOCK Lock the keypad.
- Time

4.1.7 Icons on <MEAS DISPLAY>

Table 4-5 Icons

Icon	Description
	Powered by Li battery
¥	Powered by external power supply
	USB-Disk is available.
н	Hold current data.

4.1.8 [VIEW DATA] Softkey

To enter the <VIEW DATA> page by pressing [VIEW DATA] softkey.

4.1.9 [SAVE DATA] Softkey

Every press this key a line of measurement result will be stored into internal flash disk. The saved data can be reviewed on <VIEW DATA> page by pressing [VIEW DATA] softkey.

4.2 <VIEW DATA> page

The measurement result can be stored in AT528/AT528L's internal nonvolatile memory by press the [SAVE DATA] softkey in <MEAS DISPLAY> page.

The format of measurement result is: [Resistance][Voltage][Date][Time]

You can review the saved data on the <VIEW DATA> page by pressing the [VIEW DATA] softkey in <MEAS DISPLAY> page.

Figure 4-2 <VIEWDATA> page

<vi< th=""><th>EW DATA</th><th>></th><th></th><th>¥û 🖫</th><th>SAVE TO</th></vi<>	EW DATA	>		¥û 🖫	SAVE TO
1	0.233	Ω			USB DISK
2	0.233				
3	0.233				RESET
4			3.791	V 2012-08-20, 13:21:10	
5			3,791	V 2012-08-20, 13:27:00	
6			3.791	V 2012-08-20, 13:27:06	FORMAT
7	0L	kΩ			
8	0.00	mΩ			
9	0.00	mΩ			PAGE
10			0.000	۷	UP
				D 4	PAGE
				Pagel	DOWN
Кеур					
		P	AGE	SYSTEM KEY LOCK	13:29

- SAVE TO DISK Store all data into USB Disk
- RESET The data will be stored from the start of the table.
- •FORMAT To format the internal nonvolatile memory disk, all data will be lost.
- PAGE Jump to the provided page

5. [SETUP] Key

This chapter describes:

<STEUP> page

5.1 < SETUP> page

Press [Setup] key to enter <SETUP>page.

In <SETUP> page, the Instrument does not display measurement result and comparator result, testing is not in progress.

The *<*SETUP*>* page includes following setup:

- Trigger Mode [TRIGGER]
- Measurement Range [RANGE]
- Test Speed [SPEED]
- Comparator [COMP] ON/OFF
- BEEP Feature
- Softkey CLEAR ZERO Clear Zero Correction
- RESMODE AC Resistance Sorting Methods
- VOLTCOMP- DC Voltage Sorting Methods
- ResNom Input Resistance Nominal Value
- ResLow Input Resistance Low Limit
- ResHigh Input Resistance High Limit
- VoltNom Input Voltage Nominal Value
- VoltLow Input Voltage Low Limit
- VoltHigh Input Voltage High Limit

Some settings can be also set up in <MEAS DISPLAY> page.

Figure 5-1 <SETUP>page

10		
KSETUP> TRIGGER INT	♥□₪ RANGE [2] AUTO	MEAS DISPLAY
SPEED SLOW	BEEP UFF	
RESCOMP SEQ	VOLTCOMP SEQ	
ResNom 232.00 mΩ		
ResLow	ResHigh	
0.0000 mΩ	1.0000 Ω	
VoltNom 0.0000 V		
VoltLow	VoltHigh	
0.0000 V	4.0000 V	CLEAR
Keypad has been Lock		ZERU
DATA HOLD	SYSTEM KEY LOCK	13:30

5.2 Short-circuit Clear Zero [CLEAR ZERO]

Press [Setup] key to enter < SETUP> page, and then press [CLEAR ZERO] softkey to do short-circle clear zero.

After correction, the value will be saved into internal flash disk.



It is necessary to do short-circle clear zero. When replace the test fixture or test cables, please do short -circle clear zero.

How to connect the test clips before executing short-circle clear.

Figure 5-2 Connect the test clip



WRONG! DO NOT connect it like this!



5.2.1 Comparator Mode [RESMODE][VOLTMODE]

There are several items for choosing:

- ABS Absolute Mode [ABS = Result Nominal]
- SEQ Sequential Mode
- PER Percentage Mode [PER = (Result Nominal) / Nominal * 100%]

Step 1	Press [Meas] key to enter <meas display=""> page</meas>		
Step 2	Select [COMP SETUP] softkey to enter <comp setup=""> page.</comp>		
Step 3	Use cursor key to select [RESMODE]		
Step 4	ABS∆ Result– nominal		
	PER $\Delta\%$ (Result – nominal) / nominal × 100%		
	SEQ	Compare result with low and high limited values.	

Procedure to set comparator mode:

5.2.2 Comparator Nominal [ResNom][VoltNom]

When using the ABS and PER mode, the nominal value must be inputted. The field is ignored when in SEQ mode. The Nominal value must be positive.

Procedure to input nominal value:

Step 1	Press [Meas] key to enter <meas display=""> page</meas>
Step 2	Select [COMP SETUP] softkey to enter <comp setup=""> page.</comp>
Step 3	Use cursor key to select [ResNom] or [VoltNom]
Step 4	Input the nominal value by numeric keypad.

5.2.3 Low Limit and High Limit [ResLow] [ResHigh][VoltLow][VoltHigh]



- When in ABS∆ Mode, please input the absolute value of resistance or voltage.
- When in PER Δ % Mode, please input the relative value of resistance or voltage in %.
- When in SEQ Mode, please input the direct value of resistance or voltage.

■ Procedure to input high/low limited values:

Step 1	Press [Meas] key to enter <meas display=""> page</meas>		
Step 2	Use softkey to select [COMP SETUP] and enter <comp setup=""></comp>		
_	page.		
Step 3	Use cursor keys to select [ResLow][ResHigh][VoltLow] or		
_	[VoltHigh] field		
Step 4	Please input the percentage value in when [PER Δ %] mode		
	Please input the Direct value when in ABS∆ and SEQ mode.		

6. <SYSTEM CONFIG> page

This chapter describes:

- SYSTEM CONFIG
- SYSTEM INFORMATION
- SYSTEM SERVICE

6.1 <SYSTEM CONFIG>page

Press [SYSTEM] bottom softkey to enter <SYSTEM CONFIG> page.

- LANGUAGE Choose English or Chinese Language
- DATE/TIME
- ACCOUNT
- BEEP Feature
- DIM DISPLAY
- APO
- BAUD Rate

All settings in *SYSTEM CONFIG>* will be saved into internal flash disk automatically.

Figure 6-1 <SYSTEM CONFIG> page

<system con<="" th=""><th>FIG></th><th>. ¥0⊞</th><th>SYSTEM</th></system>	FIG>	. ¥0⊞	SYSTEM
LANGUAGE	ENGLISH		CONFIG
DATE/TIME	2012-09-05	22:52:09	
ACCOUNT	ADMINISTRATOR	PASSWORD	SYSTEM
BEEP	OFF		INFO
DIM DISPLAY	100%		
APO	OFF		
BAUD	9600		
			SYSTEM SERVICE
Keypad has l			EXIT
		KEY LOCK	22.52

6.1.1 [LANGUAGE]

■ Procedure to change language :

Step 1	Press [Meas] or [Setup] key to enter main page
Step 2	Press bottom softkey [SYSTEM] to enter <system config=""></system>
Step 3	Use cursor keys to select [Language] field
Step 4	CHINESE
	ENGLISH

6.1.2 [ACCOUNT], [PASSWORD]

• ADMIN – Except [SYSTEM SERVICE], all settings are available and can be saved.

• USER – Except [SYSTEM SERVICE], all settings are available but can **not** be saved.

■ Procedure to set up account:

Step 1	Press [Meas] or [Setup] key to enter main page						
Btep 1	Tiess [meas	j of [betup] key to enter main page					
Step 2	Press botton	Press bottom soft key [SYSTEM] to enter <system config=""></system>					
Step 3	Use cursor l	Use cursor key to select [ACCOUNT] field					
Step 4	ADMIN	Except <system service="">, all settings are</system>					
		available and can be saved					
	USER	Except <system service="">, all settings are</system>					
		available but can not be saved.					

■Procedure to set password:

Step 1	Press [Meas] or [Setup] key to enter main page				
Step 2	Press bottom soft key [SYSTEM] to enter <system config=""></system>				
Step 3	Use cursor key to select [PASSWORD] field				
	CHANGE No more than 9 digits and only digits and letters				
	PASSWORD can be input.				
	Contact us if you forget your password.				
	DELETE				
	PASSWORD				

6.1.3 [DATE], [TIME]

The instrument uses a 24-hour time.

■Procedure to set data:

Step 1	Press [Meas] or [Setup] key to enter main page			
Step 2	Press bottom soft key [SYSTEM] to enter <system config=""></system>			
Step 3	Use cursor keys to select [DATE] field			
Step 4	YEAR INCR+			
	YEAR DECR-			
	MONTH INCR+			
	DAY+			
	DAY-			

Procedure to set time:

Step 1	Press [Meas] or [Setup] key to enter main page				
Step 2	Press bottom soft key [SYSTEM] to enter <system config=""></system>				
Step 3	Use cursor keys to select [TIME] field				
Step 4	HOUR INCR+				
	HOUR DECR-				
	MINUTE DECR+ MINUTE DECR-				
	SECOND INCR+				
	SECOND DECR-				

6.1.4 DIM DISPLAY

Dim the background light can save battery power.

	0 0					
Step 1	Press [Meas] or [Setup] key to enter main page					
Step 2	Press bottom sof	t key [SYSTEM] to enter <system config=""></system>				
Step 3	Use cursor keys	Use cursor keys to select [DIM DISPLAY] field				
Step 4	Bright 10% Low power					
	Bright 25% Default Set					
	Bright 50%					
	Bright 75%					
	Bright 100% High power					

■ Procedure to set background brightness:

6.1.5 Auto Power Off [APO]

■ Procedure to set up auto power off:

Step 1	Press [Meas] or [Setup] key to enter main page				
Step 2	Press bottom soft key [SYSTEM] to enter <system config=""></system>				
Step 3	Use cursor keys to select [APO] Field				
	5MIN Default Set				
	15MIN				
	30MIN				
	60MIN				
	OFF	The Instruments will work until the battery			
		power is exhausted			

6.1.6 RS232 [BAUD] rate

Connect instrument to computer via Mini-USB to RS232 port, the instrument will communicate with PC, meanwhile the keypad will be locked. Use SCPI language in Mini-USB programming.

Mini-USB to RS232 format:

- Data bits: 8
- Stop bits: 1
- Parity: none

■ Procedure to set baud rate:

Step 1	Press [SYSTEM] bottom softkey to enter <system config=""> page</system>					
Step 2	Use cursor to select [BAUD] field					
Step 3	1200 For communication converter with opt coupler isolation					
	9600					
	38400					
	57600					
	115200	Best for communication with PC				

6.2 <SYSTEM INFORMATION>

Figure 6-2 <SYSTEM INFORMATION>page

<system ifor<="" th=""><th>1ATION></th><th>¥0 🖫</th><th>SYSTEM</th></system>	1ATION>	¥0 🖫	SYSTEM
MODEL	AT528 HANDHELD AC C	HMMETER	CONFIG
SERIAL NO.	0000000		
FW VERSION	REV A2.0		SYSTEM
0S	APPLENT ATOS(TM)		TUFO
OS VERSION	V6.0		
LOGIC UNIT	REV A0		
SIGNAL UNIT	REV AØ		
USB I/F	REV AØ		
			SYSTEM
			SERVICE
			EVIT
Koupad baa ba			EVII
Neypau nas be	en Lookeu		00.50
		KET LUUK	22:52

■ Procedure to view system information:

Step 1	Press [Meas] or [Setup] key to enter main page
Step 2	Press bottom soft key [SYSTEM] to enter <system config=""></system>
Step 3	Press softkey [SYSTEM INFORMATION] to enter SYSTEM
	INFORMATION> page

6.3 <SYSTEM SERVICE>



7. Specification

This chapter describes:

- Basic Specifications
- Dimensions

7.1 General Specifications

Accuracy is defined as meeting all of the following conditions.

- Temperature: $23^{\circ}C \pm 5^{\circ}C$
- Humidity: $\leq 65\%$ R.H.
- Correction: Short-circuit Clear Zero
- Warming Time: >60min
- Adjustment Time: 12months

Working Environment:

- Nominal: Temperature 15℃~35℃ Humidity<80%RH
- Working: Temperature 10° C ~40 $^{\circ}$ C Humidity10~90%RH
- Storage: Temperature 0°C~50°C Humidity10~90%RH

The following speed is measured in range-hold mode:

SLOW:	2 times/sec	-	
MED:	10 times/sec	[AT528]	
FAST:	20 times/sec	[AT528]	
The following	g speed is measur	red in range-auto mo	de:

SLOW: 1.8 times/sec

MED:	6.8 times/sec	[AT528]
FAST:	16 times/sec	[AT528]

7.1.1 AT528 AC Resistance Range

	RANGE	Max Reading	Resolution	FAST	MED	SLOW	Test Current
0	$20 \mathrm{m}\Omega$	22.00mΩ	$0.01 m\Omega$	0.8%±5	0.6%±3	$0.5\%{\pm}2$	10mA
1	200mΩ	220.0mΩ	0.1mΩ	0.8%±4	0.6%±3	0.5%±2	1mA
2	2Ω	2.200Ω	$1 m\Omega$	0.8%±4	0.6%±3	0.5%±2	0.1mA
3	20Ω	22.00Ω	10mΩ	0.8%±4	0.6%±3	$0.5\%\pm2$	10µA
4	200Ω	220.0Ω	100mΩ	0.8%±4	0.6%±3	0.5%±2	5μΑ
5	2 kΩ	2.200kΩ	1Ω	0.8%±4	0.6%±3	0.5%±2	2μΑ
	Open-circuit Voltage: <30 mVrms						

7.1.2 AT528 DC Voltage Range

R	RANGE	Max Reading	Resolution	FAST	MED	SLOW
1	5V	5.0000V	0.0002V	0.5%±4	$0.5\%\pm2$	0.1%±5

2 50V 50.000V 0.002V $0.5\% \pm 4$ $0.5\% \pm 3$ $0.1\% \pm 5$							
	2	50V	50.000V	0.002V	0.5%±4	0.5%±3	0.1%±5

7.1.3 AT528L AC Resistance Range

	RANGE	Max Reading	Resolution	FAST	MED	SLOW	Test Current	
1	200mΩ	220.0mΩ	0.1mΩ	0.8%±4	0.6%±3	0.5%±2	1mA	
2	2Ω	2.200Ω	$1 m\Omega$	0.8%±4	0.6%±3	0.5%±2	0.1mA	
3	20Ω	22.00Ω	10mΩ	0.8%±4	0.6%±3	0.5%±2	10µA	
4	200Ω	220.0Ω	100mΩ	0.8%±4	0.6%±3	0.5%±2	5μΑ	
Open-circuit Voltage: <30 mVrms								

7.1.4 AT528L DC Voltage Range

R	RANGE	Max Reading	Resolution	FAST	MED	SLOW
1	5V	5.000V	1mV	0.5%±5	0.5%±3	0.5%±2
2	50V	50.00V	10mV	0.5%±5	0.5%±3	$0.5\%\pm2$

7.2 Features

- 3.5inch 16M color TFT-LCD screen
- Internal, External and Manual trigger.
- Range Auto, Manual and Nominal mode
- ABS, PER and SEQ sorting methods
- Short-circuit clear zero for all ranges
- Temperature compensation
- Data hold function
- Customizable beep feature
- Keypad lock
- Switch both in Chinese and English
- Auto power off
- Four-terminal test method
- Built-in Mini-USB to RS232 interface
- SCPI commands available.
- 8.4V Li, 2200mAh rechargeable battery
- Charging time < 5h
- Working time≥8h @25% Brightness
- Power: <5W
- Dimension: 210.76mm*130.23mm*37.88mm
- Weight: 500g

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